

I Claim:

1. A practice putting device comprising:

- a) a disc;
- b) an annular bottom portion;
- 5 c) an annular central portion;
- d) an annular top portion;
- e) said annular bottom and annular top portion being substantially similar in height;
- f) said central portion having an annular outwardly extending member extending from said bottom and top portions and forming in cross section a substantially truncated conical configuration.

2. A practice putting device as in claim 1, wherein:

- 10 a) said truncated conical cone has a substantially flat surface.

3. A practice putting device as in claim 2, wherein:

- 15 a) said substantially flat surface includes an annular bead.

4. A practice putting device as in claim 1, wherein:

- 20 a) said disc having a weight of about from 30 grams to about 50 grams..

5. A practice putting device as in claim 4, wherein:

(VJW) a) said weight is about 39 grams.

6. A practice putting device as in claim 1, wherein:

(RW) a) a bore extending from said top portion through said
5 bottom portion.

7. A practice device as in claim 6, wherein:

(VJW) a) said bore has top and bottom shoulders.

8. A practice device as in claim 6, wherein:

(JK) a) said bore has at least one insert.

9. A practice device as in claim 7, wherein:

(OH) a) said shoulders each have at least one insert
position thereon.

10. A practice device as in claim 1, wherein:

(VJW) a) said truncated conical angle is about from 10 degree
15 to about 20 degree.

(VJW) 11. A practice device as in claim 10, wherein:

a) said truncated conical angle is about 15 degree.

12. A practice device as in claim 1, wherein:

W^W a) said disc height is about from 1.10 inch to about 1.20 inch.

W^W 13. A practice device as in claim 12, wherein:

5 a) said disc height is about 1.15 inch.

W^W 14. A practice device as in claim 1, wherein:

W^W a) said widest diameter is from about 2.50 inches to about 2.80 inches.

W^W 15. A practice device as in claim 14, wherein:

W^W a) said widest diameter is about 2.68 inches.

W^W 16. A practice device as in claim 10, wherein:

W^W a) said top and bottom portions are irregular.

W^W 17. A practice device as in claim 1, wherein:

W^W 15 a) said top portion and said bottom portion are shown to be mirror images each other.

W^W 18. A practice device as in claim 6, wherein:

W^W a) said bore has a depth from about 0.16 inch to about 0.57 inch.

19. A practice device as in claim 18, wherein:

(i) a) said depth is preferred 0.35 inch.

20. A practice device as in claim 3, wherein:

(ii) a) said flat surface a extending said bead a distance
5 from about 0.015 inch to about 0.9 inch.

21. A practice device as in claim 20, wherein:

(i) a) said distance is preferred 0.03 inch.

22. A practice device as in claim 1, wherein:

(iii) a) said putting device has a diameter less than the
10 size of an actual cup on a green by about the diameter of a
standard golf ball.